

While the general steps of a Lockout/Tagout (LOTO) procedure are universal, the specific procedure for an EV Group (EVG) machine must be developed by authorized personnel and follow the manufacturer's instructions. A specific EVG LOTO procedure does not exist publicly because it is highly machine-specific and depends on the model, configuration, and facility requirements.

### **EVG LOTO Procedure**

- Inform all affected employees that you are about to perform LOTO procedures:
- Turn off the hydraulic pump
- Turn the console to the off position
- Turn off the disconnect. Apply Lock and Tag
- Test to be sure the EVG is truly de-energized
- Allow the pump to cool down to disperse any thermal energy
- This completes LOTO instructions for EVG

***If troubleshooting is needed with live power, first complete trouble shooting check off then return to lock out position.***